






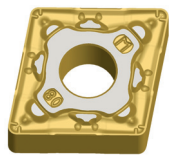
Turning Promotion

10 Inserts & 1 Toolholder for Only \$99

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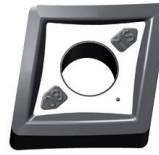
Save up to 50%

Promo EDP No. Kit	Insert	IC	Toolholder	RH/LH	Shank Width	Shank Height	OAL	Reg. Price	Kit Promo Price	
Finishing Steel (LC215K)										
92600	CNMG 432 MP LC215K	1/2"	MCLNR 12-4B	RH	0.750	0.750	4.500	\$195.77	\$99.00	 LC215K (HC-P15, HC-K15) Grade for highest cutting speeds for fine to medium turning, $v_c = 590 - 980$ sfm. Due to the special K coating this grade is extremely wear resistant. For continuous cut. As alternative also applicable with cast iron.
92601	CNMG 432 MP LC215K	1/2"	MCLNL 12-4B	LH	0.750	0.750	4.500	\$195.77	\$99.00	
92602	CNMG 432 MP LC215K	1/2"	MCLNR 16-4D	RH	1.000	1.000	6.000	\$200.84	\$99.00	
92603	CNMG 432 MP LC215K	1/2"	MCLNL 16-4D	LH	1.000	1.000	6.000	\$200.84	\$99.00	
92604	CNMG 433 MP LC215K	1/2"	MCLNR 12-4B	RH	0.750	0.750	4.500	\$195.77	\$99.00	
92605	CNMG 433 MP LC215K	1/2"	MCLNL 12-4B	LH	0.750	0.750	4.500	\$195.77	\$99.00	
92606	CNMG 433 MP LC215K	1/2"	MCLNR 16-4D	RH	1.000	1.000	6.000	\$200.84	\$99.00	
92607	CNMG 433 MP LC215K	1/2"	MCLNL 16-4D	LH	1.000	1.000	6.000	\$200.84	\$99.00	
General Purpose Steel (LC225K)										
92608	CNMG 432 MP LC225K	1/2"	MCLNR 12-4B	RH	0.750	0.750	4.500	\$195.77	\$99.00	 LC225K (HC-P25, HC-M25) (Universal turning grade) Main grade for machining steel materials and easily machinable stainless steels at medium cutting speeds, $v_c = 490 - 720$ sfm, for light interrupted cut. This general purpose grade is characterised by the properties of high durability and excellent toughness across a wide range of applications.
92609	CNMG 432 MP LC225K	1/2"	MCLNL 12-4B	LH	0.750	0.750	4.500	\$195.77	\$99.00	
92610	CNMG 432 MP LC225K	1/2"	MCLNR 16-4D	RH	1.000	1.000	6.000	\$200.84	\$99.00	
92611	CNMG 432 MP LC225K	1/2"	MCLNL 16-4D	LH	1.000	1.000	6.000	\$200.84	\$99.00	
92612	CNMG 433 MP LC225K	1/2"	MCLNR 12-4B	RH	0.750	0.750	4.500	\$195.77	\$99.00	
92613	CNMG 433 MP LC225K	1/2"	MCLNL 12-4B	LH	0.750	0.750	4.500	\$195.77	\$99.00	
92614	CNMG 433 MP LC225K	1/2"	MCLNR 16-4D	RH	1.000	1.000	6.000	\$200.84	\$99.00	
92615	CNMG 433 MP LC225K	1/2"	MCLNL 16-4D	LH	1.000	1.000	6.000	\$200.84	\$99.00	
General Purpose High Temp Alloys (LC415Z) PVD Super Nitride Coating										
92616	CNMG 431 MS LC415Z	1/2"	MCLNR 12-4B	RH	0.750	0.750	4.500	\$195.77	\$99.00	 LC415Z (HC-S15, HC-M15) Special submicron grade for machining super alloys such as Inconel, Titan, etc., particularly suitable for interrupted cut. Also suitable for austenitic stainless steel. V_c appr. 100 - 200 sfm.
92617	CNMG 431 MS LC415Z	1/2"	MCLNL 12-4B	LH	0.750	0.750	4.500	\$195.77	\$99.00	
92618	CNMG 431 MS LC415Z	1/2"	MCLNR 16-4D	RH	1.000	1.000	6.000	\$200.84	\$99.00	
92619	CNMG 431 MS LC415Z	1/2"	MCLNL 16-4D	LH	1.000	1.000	6.000	\$200.84	\$99.00	
92620	CNMG 432 MS LC415Z	1/2"	MCLNR 12-4B	RH	0.750	0.750	4.500	\$195.77	\$99.00	
92621	CNMG 432 MS LC415Z	1/2"	MCLNL 12-4B	LH	0.750	0.750	4.500	\$195.77	\$99.00	
92622	CNMG 432 MS LC415Z	1/2"	MCLNR 16-4D	RH	1.000	1.000	6.000	\$200.84	\$99.00	
92623	CNMG 432 MS LC415Z	1/2"	MCLNL 16-4D	LH	1.000	1.000	6.000	\$200.84	\$99.00	



Universal Steel "MP" geometry (Medium Steel)

Controlled chip forming for the middle range of application
 DOC (ap) .030" to .310"
 Feed (IPR) .006" to .020"



Universal High Temp "MS" geometry (Super Alloys)

Sharp geometry for Super Alloys such as Inconel, Titanium
 DOC (ap) .040" to .140"
 Feed (IPR) .004" to .013"

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